# CW Series 77

# 36 mm bore - Sixplex Plunger Pump

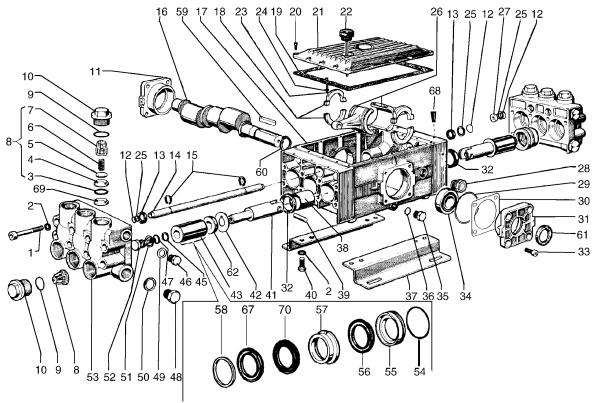
#### FEATURES I

- Most widely-used pump frame in the touchless carwash industry
- Forged brass manifold with exclusive lifetime warranty
- High flow applications
- Dual manifolds utilizing a common crankcase for efficient performance
- Solid ceramic plungers with continuously lubricated packings
- Unitized stainless steel inlet and discharge valves
- Bronze connecting rods for maximum life



#### SPECIFICATIONS I

Pump Model	CW1541			
Maximum Volume	41.0 GPM			
Maximum Discharge Pressure	1200 PSI			
Maximum Pump Speed	1000 RPM			
Maximum Inlet Vacuum	9 ft. water (7.9 in. Hg)			
Bore	1.417 in. / 36 mm			
Stroke	1.102 in. / 28 mm			
Crankcase Oil Capacity	2 quarts			
Maximum Fluid Temperature	165°F			
Inlet Port Thread	1-11 NPT-F			
Discharge Port Thread	3/4-14 NPT-F			
Shaft Diameter.	1.378 in. / 35 mm			
Weight	156 lbs.			
Dimensions	22.1 x 14.0 x 9.7 in.			



# **PARTS LIST**

ITEM	PART NO.	DESCRIPTION	KIT NO.	QTY.
1	99.4418.00	Screw, M12 x 90		16
2	96.7195.00	Washer, M12		20
3	90.4059.00	O-Ring, 1.296 x .139	943	12
4	36.2011.66	Seat, Valve	943	12
5	36.2010.76	Valve	943	12
6	94.7450.00	Spring	943	12
7	36.2009.51	Guide, Valve	943	12
8	36.7065.01	Unit, Valve	943	12
9	90.4065.00	O-Ring, 1.484 x .139		12
10	98.2420.00	Cap, M42		12
11	76.1501.22	Cover		1
12	90.3835.00	O-Ring, .594 x .103		4
13	90.1614.00	Seal, Oil		4
14	77.2122.93	Tube, Head Conn.		1
15	90.0605.00	Cir-Clip		2
16	76.0210.35	Crankshaft		1
17	77.0100.22	Crankcase		1
18	77.2120.01	Ring, Clamp, Connecting	g Rod	6
19	77.2118.84	Gasket	_	1
20	99.1867.00	Screw, M6 x18		16
21	77.2114.22	Cover		1

ITEM	PART NO.	DESCRIPTION	KIT NO.	QT
22	98.2273.00	Oil Dip Stick		1
23	99.1927.00	Screw, M6 x 35		12
24	96.6938.00	Washer, M6.4		12
25	90.5091.00	Ring, Back-up		4
26	77.0302.41	Rod, Connecting		3
27	77.2203.70	Сар		2
28	97.5968.00	Oil Indicator		1
29	90.4141.00	O-Ring, 3.359 x .139		2
30	76.2200.78	Shim		2
31	76.1500.22	Housing, Bearing		1
32	90.1670.00	Seal, Oil	44	6
33	200052	Screw, M10 x 20		8
34	91.8474.00	Bearing		4
35	98.2100.00	Сар		1
36	90.3833.00	O-Ring, .549 x .103		1
37	76.2000.74	Rail, Pump		2
38	90.9174.00	Bushing		6
39	97.7400.00	Pin, Plunger		6
40	99.4266.00	Screw, M12 x 25		4
41	77.0500.54	Guide, Plunger		6
42	96.7568.00	Washer, M22.3		6
43	69.0400.09	Plunger, (36 mm)		6

ITEM	PART NO.	DESCRIPTION	KIT NO.	QTY
45	90.5107.00	Ring, Back-up	74	6
46	98.2265.00	Cap		3
47	90.3841.00	O-Ring, .674 x .103	74	6
48	98.2325.00	Сар		2
49	96.7700.00	Washer, M26.5		3
50	96.7870.00	Washer, M33.5		2
51	96.7555.00	Washer, M22	74	6
5 <u>2</u>	69.2195.66	Bolt, Plunger	74	6_
53	77.1251.41	Manifold, NPT		2
54	90.3903.00	O-Ring, .924 x .103	39,40	6
55	76.0801.70	Retainer, Packing	39,40	6
56	90.2823.00	Packing, Low Pressure	939	6
57	69.2170.70	Ring, Intermediate	939,942	6
58	69.1002.93	Ring, Head	939,41	6
59	91.4978.00	Key		1
6 <u>0</u>	90.0695.00	Cir-Clip		_1_
61	90.1672.00	Seal, Oil	32	1
62	76.2114.70	Spacer, Plunger		6
67	90.2820.00	Packing, High Pressure	939	6
68	600600	Plug, Tapered		6
69	96.7570.00	Back-up Ring Valve Sea		12
70	90.2818.00	Restop Ring	939	6

# REPAIR KITS

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KIT NO.	32	41	44	74	939	940	942	943	100463
ITEM NO.s INCLUDED IN KIT	61	58	32	45, 47, 51, 52	54, 55, 56 57, 58, 67, 70	54, 55	57	3, 4, 5, 6, 7, (8), 69	54, 55, 56, 57, 58, 67, 70
NUMBER OF ASSEMBLIES IN KIT	2	6	3	3	1	3	3	6	6
NUMBER OF CYLINDERS KIT WILL SERVICE	-	3	3	3	1	3	3	3	6

# **■ TORQUE SPECS\***

Position	Ft./lbs.
1	51.5
10	95.8
20	7.3
23	8.8
28	13.2
33	29.4
40	51.5
46	51.5
48	73.7
52	29.4